

**Garant****Indexable insert for turning VC.T 160404, for finish machining, Grade: HU7315-1**

### Order data

Order number	261372 HU7315-1
GTIN	4062406381462
Item class	21G

### Technical description

ISO code indexable insert	VC GT 160404
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	50 - 600 m/min
Grade	HU7315-1
Coating	uncoated
Corner radius	0.4 mm
Feed $f$	0.03 - 0.25 mm/rev.
Tool material	Carbide
Tolerance	G

Number of changes/inserts	2
Chip breaker	AF
Main application	N
Cutting depth $a_p$	0.05 - 1.5 mm
Type of product	Indexable insert for turning